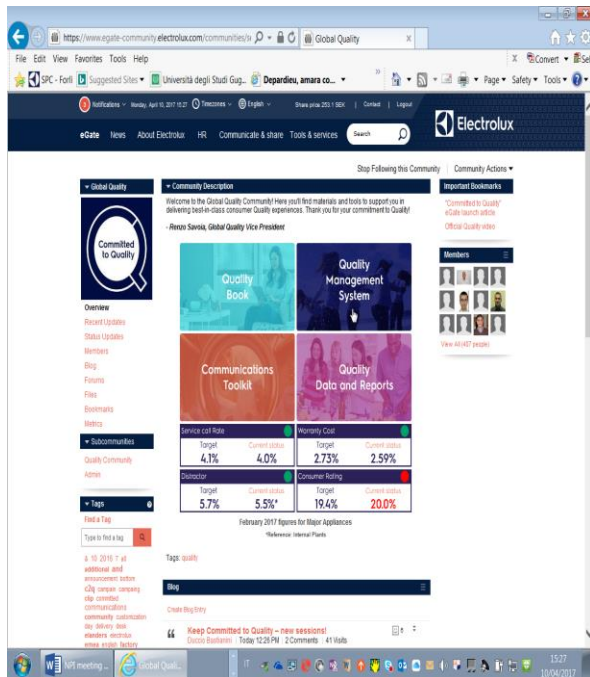




Dear all,

This eGate web navigation spec instruction to let you know how to get through via web within the **Statistical Process Control Application (SPC)** which have been installed and release within EGATE Committed to Quality community area.



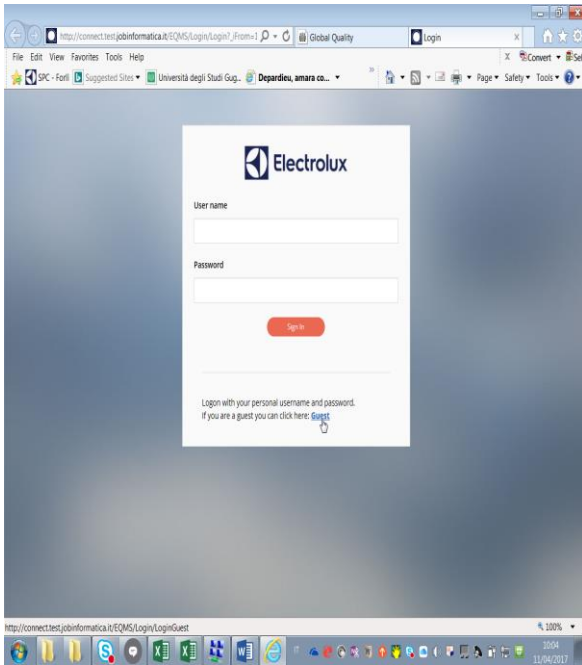
To enter on the application, **Statistical Quality Control Application (SPC)**, you can follow the indication on the left side panel .

The **Statistical Process Control Application** can be reached as per the instruction below:


- You enter on the **“Committed to Quality”** community in eGate then follow such step clicking as per the instructions below, see the finger and the area:

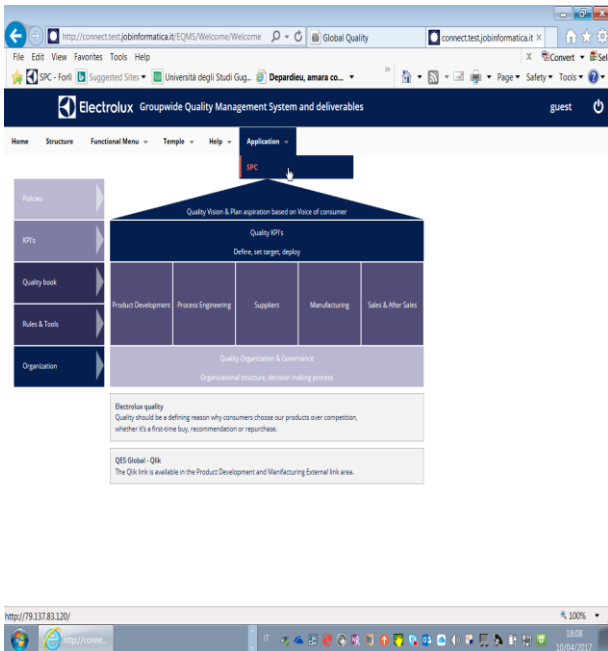


Into **Quality Management System**:




Then when you are entering into the **Quality Management system application**, you can follow the path as reported below:

 Just click into the screen over **"guest"**



At this point you are entering into the **Quality Management System**, main page;


then to enter into the **Process Control Application**, go up to folder list over applications with your mouse, and just click as indicate, then you have follow the path as reported below:

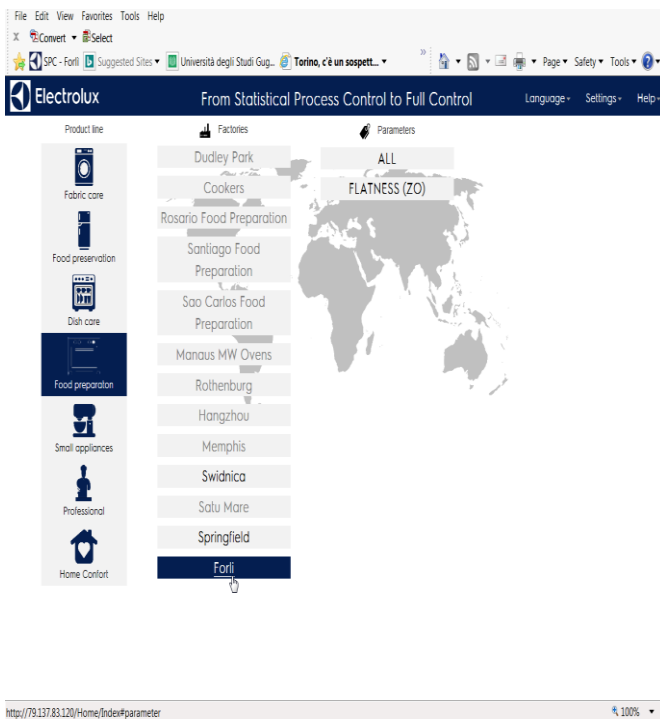
 over the icon as reported left side on the top of the page under **"Application"**-> **Process Control**



At this point, you landed into Process Control main screen as here in the left side panel.


To interact with the specific **Product Line - Business Area** for the performance parameters you can follow the below instruction.

 Click into **Product Line - Business Area** To enter into the **plant and parameter** choosing area. See below left panel.



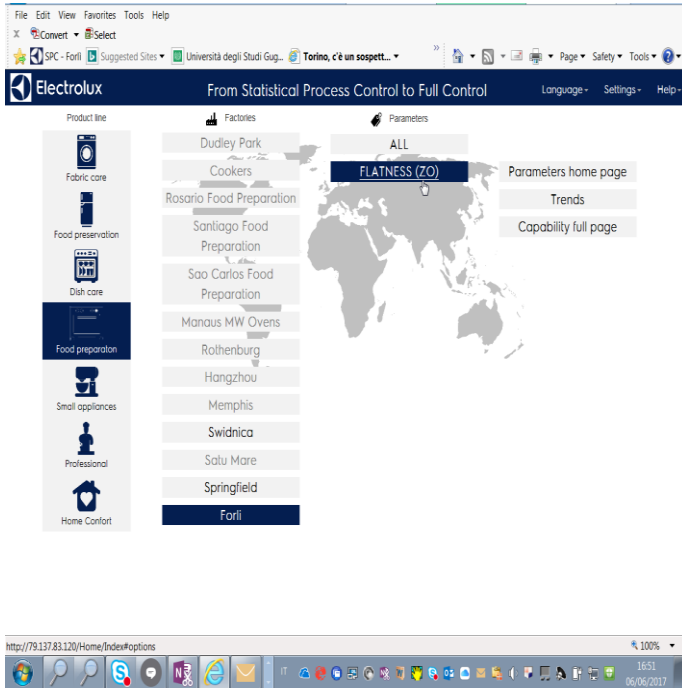
At this point, you landed into **plant and parameter** for process control, choosing **parameter home page** from the main screen as here in the left side panel.

To interact with the specific **Process Controlled Parameter**, you can follow the below instruction.

 Click into **Parameter home page** in this case you are entering into the **Plant and Parameter main page** as per below area left side.




Electrolux




At this point, you landed into **Plant and Parameter** for process control choosing main screen as here in the left side panel.

To interact with the specific **Process Controlled Parameter**, you can follow the below instruction.

 Click into **Flatness (ZO)** in this case you are entering into the **Plant and Parameter** choosing area.



To diving deeper into the **Process Control Application** data live application , you can follow the path as reported below:


 into **Electrolux** logo left site of the screen then you will land on the below screen within the application.

- you will be able to reach out to the most detail panel in application, navigate to the Trend data for the last six months including the current period.
- After wards just clicking on the **Capability** data you will be able to reach the below details table for analysis.




At this point, you are going back to the starting navigation screen within **plant and parameter** for process control, choosing **Capability Full Page** from the main screen as here in the left side panel.

To interact with the specific **process controlled parameter** you can follow the below instruction.

 Click into **Capability Full Page** in this case you are entering into the **plant and full page parameter** as you can see on the below area left side.


To diving deeper into the **Process Control Application** data live application, you can follow the path as reported below:

 into Flatness on the side screen then you will land on the below screen within the application.

- you will be able to reach out to the most detail panel in application, navigate to the summary data for the last six months including the current period.
- After wards just clicking on the summary data you will be able to reach the below details table for analysis.



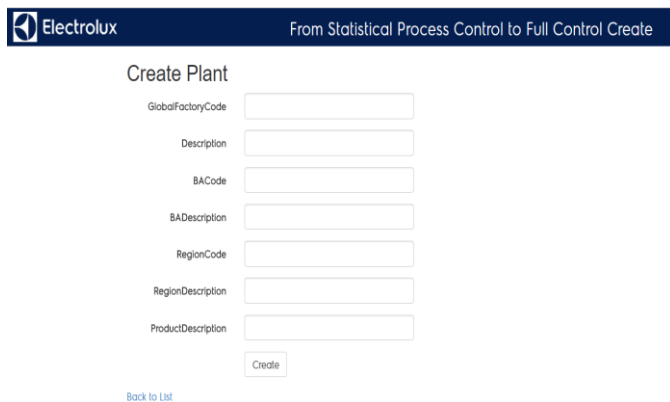
To diving deeper into the **Statistical Quality Control Application (SPC)**, data live application, you can follow the path as reported below:

 into after wards on the trend data you will be able to reach the side details table for analysis.



From the **Settings** area it is possible to edit and create a **Plant** from

Settings → Plants Configurations.



Electrolux From Statistical Process Control to Full Control Create

Create Plant

GlobalFactoryCode

Description

BACode

BADescription

RegionCode

RegionDescription

ProductDescription

[Back to List](#)

Fill the fields with the correct data to create a new Plant and click on **Create**.



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From Statistical Process Control to Full Control Index

Language - Settings -

List Of Languages

Language	Already exist	
en-GB	<input checked="" type="checkbox"/>	Edit Delete
pl-PL	<input checked="" type="checkbox"/>	Edit Delete
it-IT	<input checked="" type="checkbox"/>	Edit Delete
de-DE	<input checked="" type="checkbox"/>	Edit Delete
fr-FR	<input checked="" type="checkbox"/>	Edit Delete
es-ES	<input checked="" type="checkbox"/>	Edit Delete
hu-HU	<input checked="" type="checkbox"/>	Edit Delete
pt-BR	<input checked="" type="checkbox"/>	Edit Delete
uk-UA	<input checked="" type="checkbox"/>	Edit Delete
th-TH	<input checked="" type="checkbox"/>	Edit Delete

From **Language Configuration** sector of the Settings the user can check the languages available to use.



From Statistical Process Control to Full Control Index

Language - Settings -

List Of Measure Image

[Create New Image](#)

MeasureCode	Path	
ENVELOPE JOINT STRENGHT 0.5	http://79137.83.120/SPCIMG/Z9/ENVELOPE_JOINT_STRENGHT_0.5.jpg	Edit Delete
ENVELOPE JOINT STRENGHT 0.6	http://79137.83.120/SPCIMG/Z9/ENVELOPE_JOINT_STRENGHT_0.6.jpg	Edit Delete
DRUM CONCENTRICITY MEASUREMENT	http://79137.83.120/SPCIMG/Z9/DRUM_CONCENTRICITY_MEASUREMENT.jpg	Edit Delete
DRUM FLATNESS MEASUREMENT	http://79137.83.120/SPCIMG/Z9/DRUM_FLATNESS_MEASUREMENT.jpg	Edit Delete
DRUM HEIGHT MEASUREMENT	http://79137.83.120/SPCIMG/Z9/DRUM_HEIGHT_MEASUREMENT.jpg	Edit Delete

From **Measure Image**, you can add / edit the pictures linked to the measurement.

This area is supporting both JPG and PDF.



From Statistical Process Control to Full Control Index

Language - Settings -

Index

[Create New](#)

Name	MeasureCodes	DefaultCode	
FLATNESS (Z0)	SPC_FLATNESS FRONT FRAME ENAMEL SPC_FLATNESS FRONT FRAME RAW	SPC_FLATNESS FRONT FRAME ENAMEL	Edit Details Delete
GASKET HOLDER (ZM)	DEPTH	DEPTH	Edit Details Delete
ENVELOPE JOINT STRENGHT (Z9)	ENVELOPE JOINT STRENGHT 0.5 ENVELOPE JOINT STRENGHT 0.6	ENVELOPE JOINT STRENGHT 0.6	Edit Details Delete
ORTHOGONALITY (Z3)	ORTHOGONALITY Z3	ORTHOGONALITY Z3	Edit Details Delete
ORTHOGONALITY (S7)	Orthogonality Ivaroz	Orthogonality Ivaroz	Edit Details Delete
FLATNESS (PLS)	FLAT01 FLAT02 FLAT03 FLAT04 FLAT05 FLAT06 FLAT07 FLAT08 FLAT09 FLAT10 FLAT11 FLAT12 FLAT13 FLAT14 FLAT15 FLAT16 FLATNESS	FLATNESS	Edit Details Delete

From **Category Configuration** part of the Settings, you can edit and create all the categories, add the drawings for it and choose the **Measure Code** that belongs to the **Category**